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(54) **Melt blowing method for forming a fibrous layered web of filter media, melt blowing apparatus and a layered filter media web product**

(57) A method, die apparatus and product wherein a layered web of melt blown fibrous filter media is produced by a unitary die including several die sources with facing layers of the fibrous filter media being attenuated

by opposed fluid streams at preselected included angles and with the fiber layers being free from bonding together and with the fibers in each layer being minimally bonded.

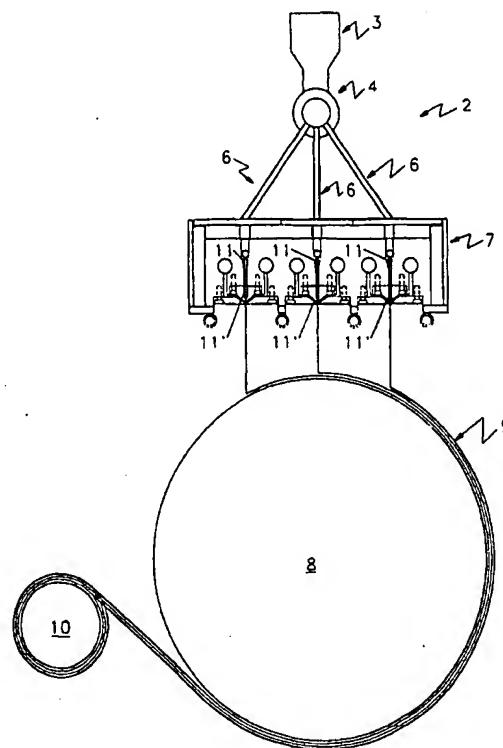


FIG. 1



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## EUROPEAN SEARCH REPORT

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The present search report has been drawn up for all claims			
Place of search	Date of completion of the search	Examiner	
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CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone			
Y : particularly relevant if combined with another document of the same category			
A : technological background			
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ANNEX TO THE EUROPEAN SEARCH REPORT  
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